

011506



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C3-C-15**Job Sheet 199342****Part No:** C3-C-15**Job Qty:** 3 pcs**Part Name:** Bumper Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/20/19**Job Tracking No:****Due Date:** 8/29/19**Created By:** Linda Lacelle**Type:** Stock**Description:**

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:**Bill of Materials**

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Container No: S207283**Part:** C3-C-15**Job No:** 199342**Serial No/Batch:** S207283**Revision:** J**Inspector:****Exp Date:****Instructions:****Date:** 08/20/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	8/29/19		0.00	0.60	Small Fab - 1		Michael
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	3 pcs	8/29/19		0.00	0.00	QC 5 - 10		AUG 21 2019 9:40
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	3 pcs ✓	8/29/19		0.00	0.00	Packaging 3 - 1 - B4B		GA 192
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	3 pcs	8/29/19		0.00	0.00	QC 21 - SA - 21 →		GA 192 DAS 21 AUG 22 2019 9:40
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

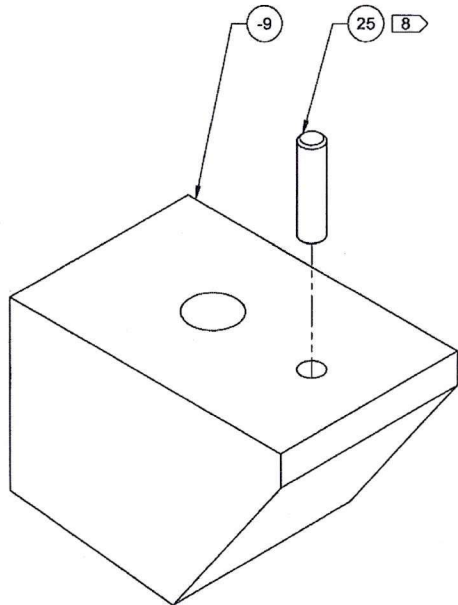
Part / Item	Component Name	Quantity	Operation	Container
C3-C-9	Bumper	3 pcs (1 ea)	100-Small Fab - 1	S200879
MS16555-640	SS416 Dowel Pin 3/16" Dia. X 3/4" Long	3 Ea (1 ea)	100-Small Fab - 1	S203148

Lectile 620 (5194792)

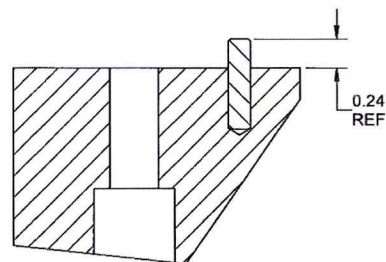
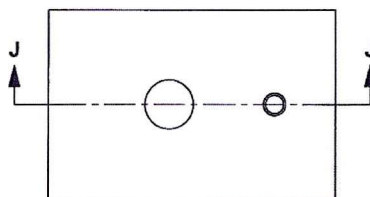
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	C3-C-9	3	3	0
	MS16555-640	3	102	0
Part Specifications				
Specifications could not be found.				

Plex 8/20/19 10:42 AM dart.lacelle.linda

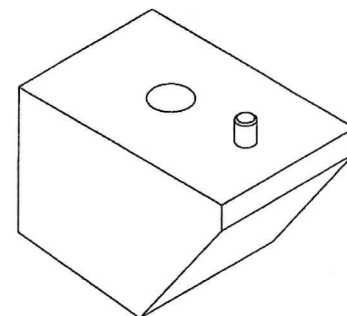
ITEM #	QTY	PART #	PART TITLE
-9	1	C3-C-9	BUMPER
25	1	MS16555-640	SS416 DOWEL PIN 3/16" DIA. X 3/4" LG.



C3-C-15 BUMPER ASSY



SECTION J-J



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 25 WITH ITEM -9, AND REMOVE EXCESS

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED

VM
VM
KPT
JFC

DATE 2019-07-10

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

TOOL PART #
C3-C
TITLE
C3 CAGE

REV. J
SHEET 10 OF 11
SCALE
NTS

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